





TOLERANCE ON STRAIGHTNESS OF HOT ROLLED BARS	
Nominal Diameter	Permitted Variation
Less than 25mm	Not Fixed
25mm – 80mm	0.4% of Length (4mm out over 1 metre)
81mm – 250mm	0.25% of Length (2.5mm out over 1 metre)

TOLERANCE ON STRAIGHTNESS FOR BRIGHT BAR		
Section	Steels Grade	Permitted Variation
 ROUNDS	Less than .25% Carbon	1mm in 1 metre
	Greater than .25% Carbon	1mm in 500mm
 SQUARES	Less than .25% Carbon	1mm in 750mm (less than 75mm in size)
 HEXAGONS	Greater than .25% Carbon	1mm in 375mm (includes all Alloys)
 FLATS	Less than .25% Carbon	1mm in 500mm
	Greater than .25% Carbon	1mm in 375mm (includes all Alloys)

CALL US NOW ON
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